

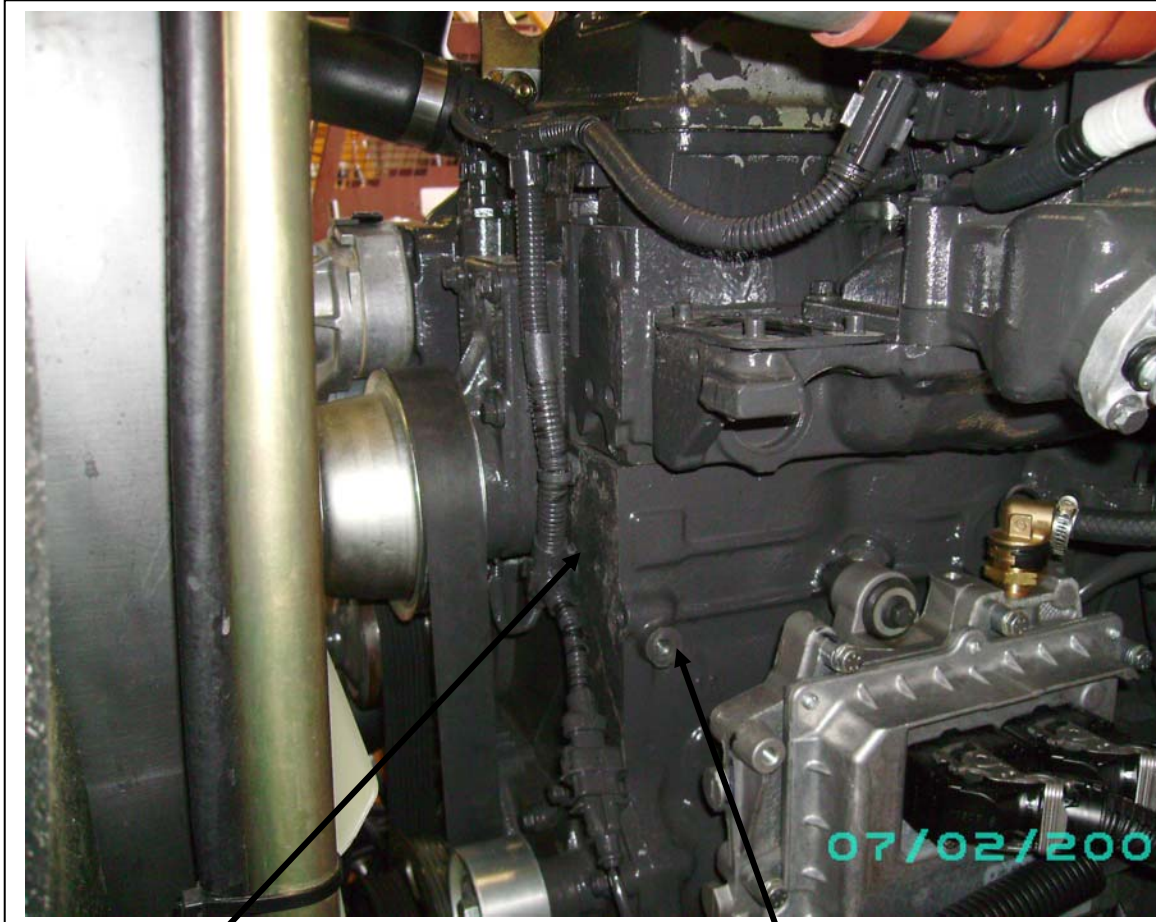
B90B/ B95B
NEW HOLLAND
BACKHOE



PHONE: (519)485-5961 OR 1-800-267-2665
FAX: (519) 485-3745 OR 1-888-267-3745

COMPRESSOR:

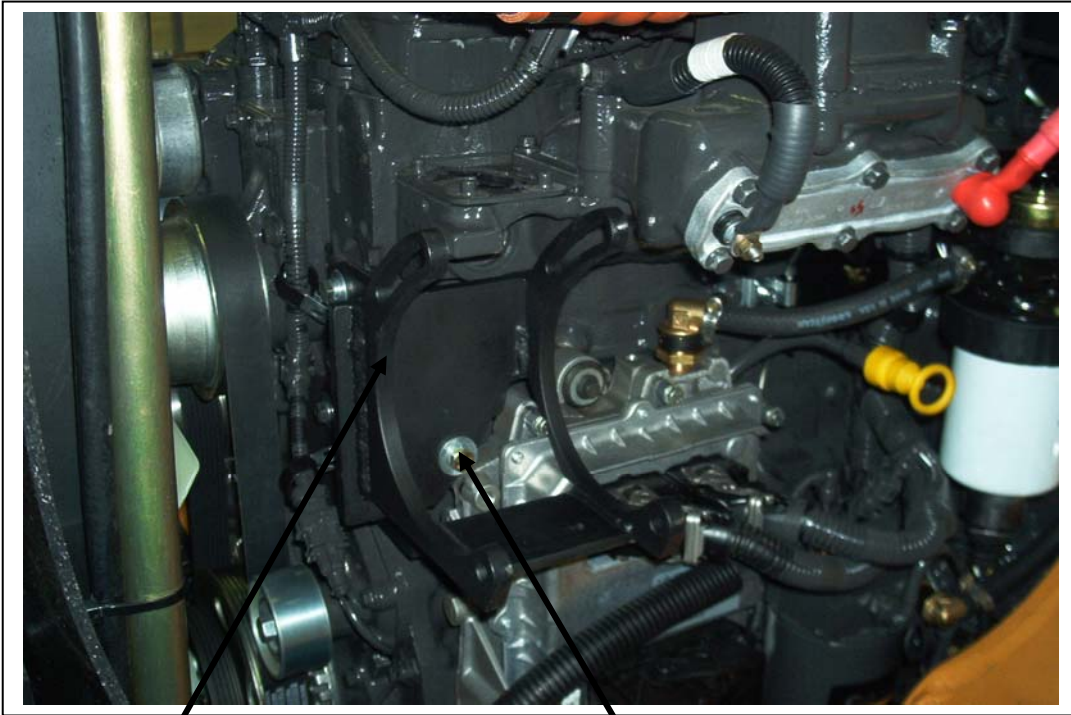
- 1) Open the engine area to access the radiator fan and compressor area.



Compressor mount plate bolts tight to front of engine here.

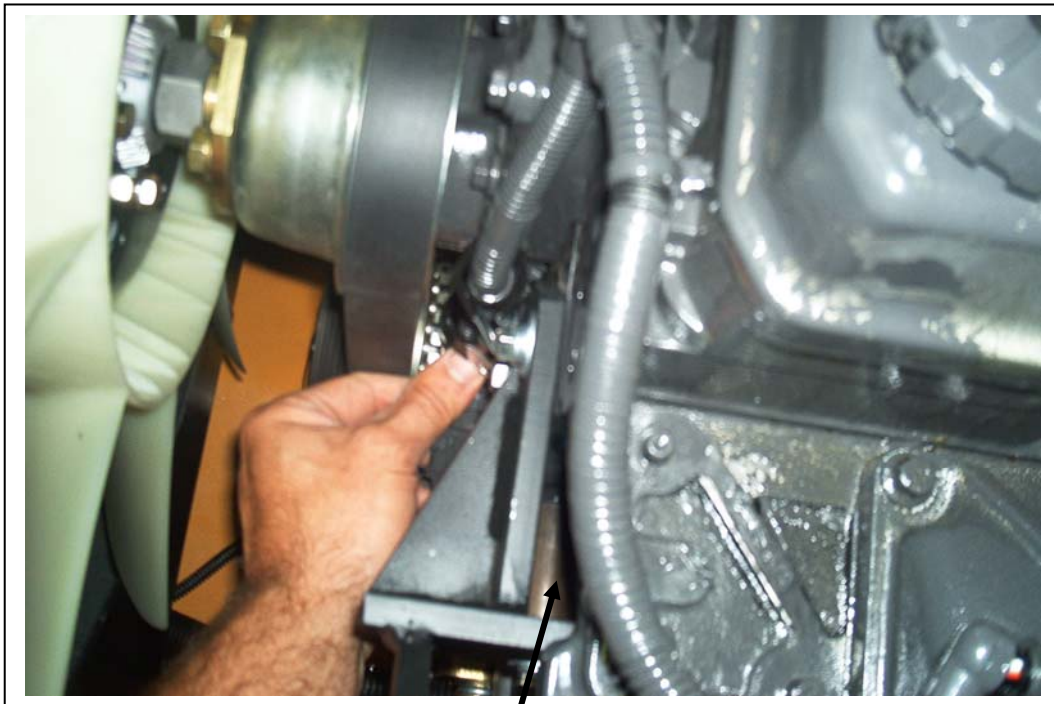
Compressor mount bolt point with long spacer behind mount

- 2) Set the compressor mount in place on the front left side of the engine and secure with the M8 hardware and spacer provided.



Compressor
mount

Long M8 bolt with 1" DIA long spacer
behind it.

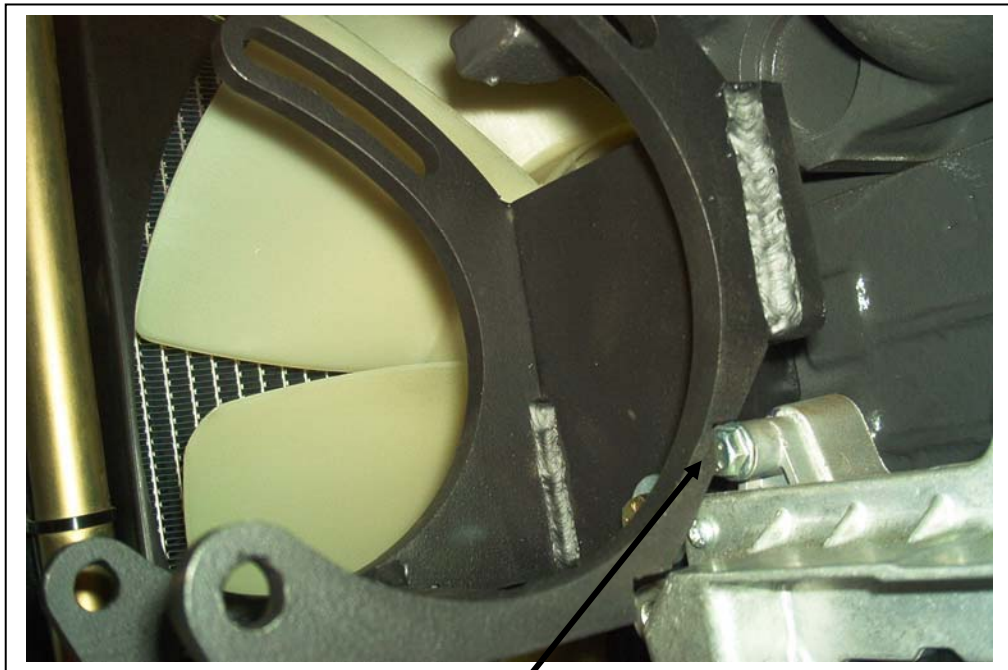


Long spacer is installed with the long M8 bolt before installing the other four M8 bolts. Snug up but don't tighten until the front four bolts are installed.



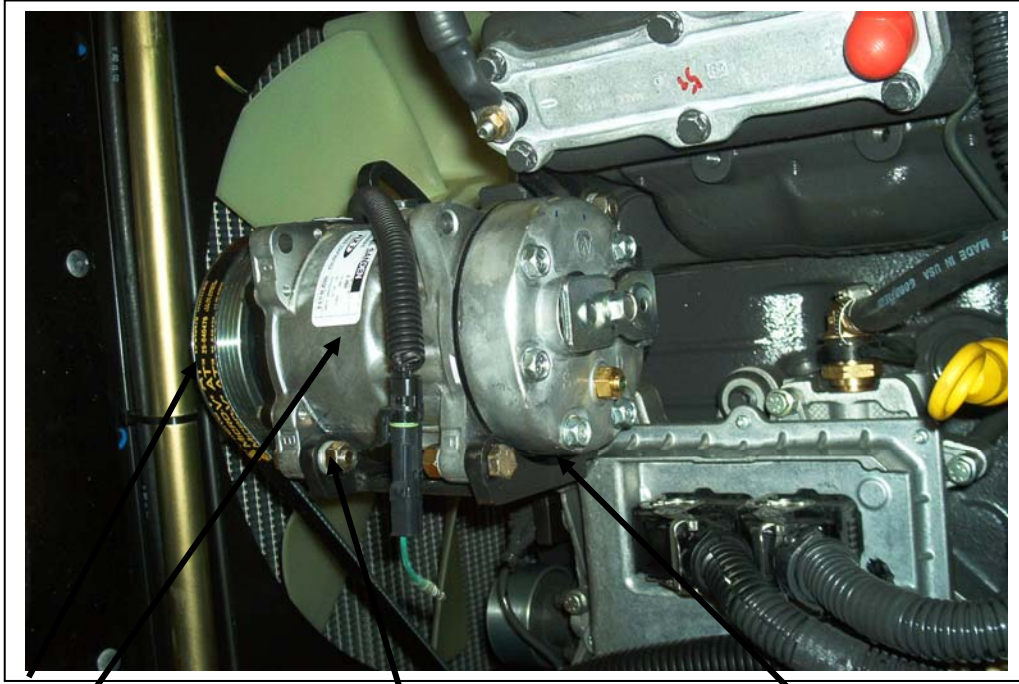
P Clamp to hold wiring harness

Four front M8 mount bolts.



Back of tightener ears notched around the top of the computer.

3) Mount the compressor on the compressor mount and secure with the hardware provided. Ensure the oil fill plug is oriented up.



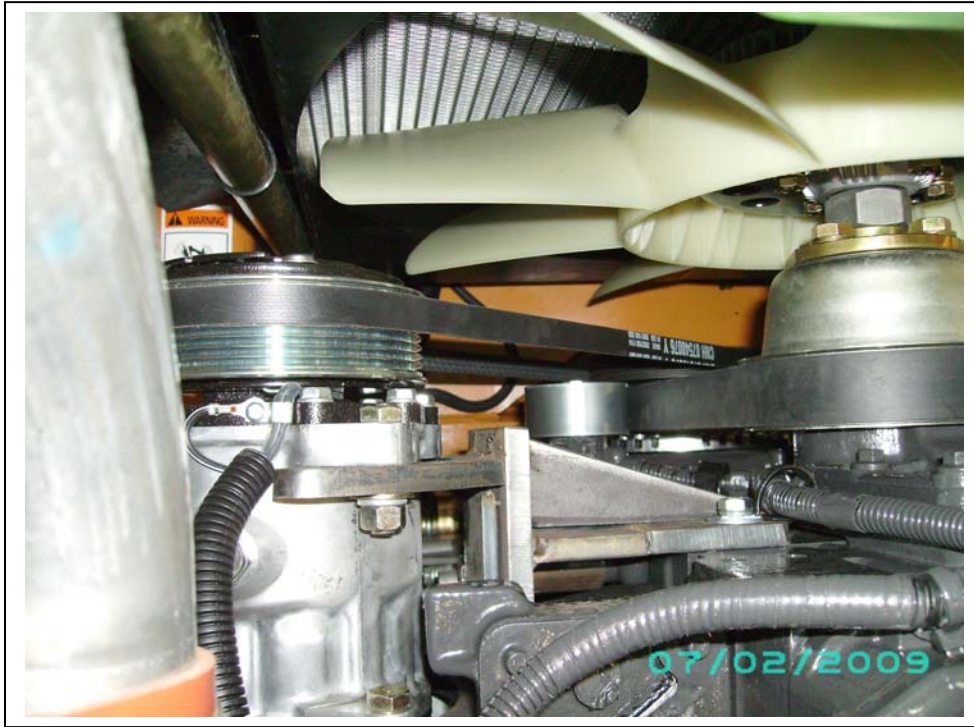
Compressor in
place

May need to spacer compressor
for perfect alignment.

Mount
bracket

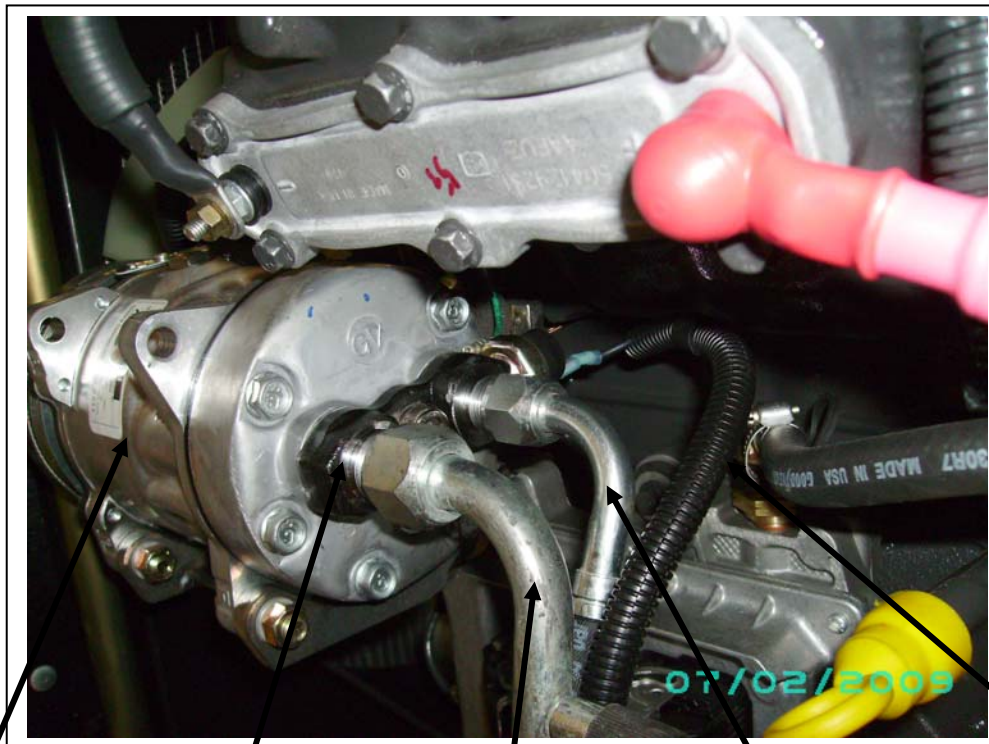
4 groove serpentine belt shown. Actual arrangement uses a V-belt.

- 4) Install the V-belt provided on the front grooves of the compressor clutch and tension the belt. Check the belt alignment to ensure the mount is on straight.



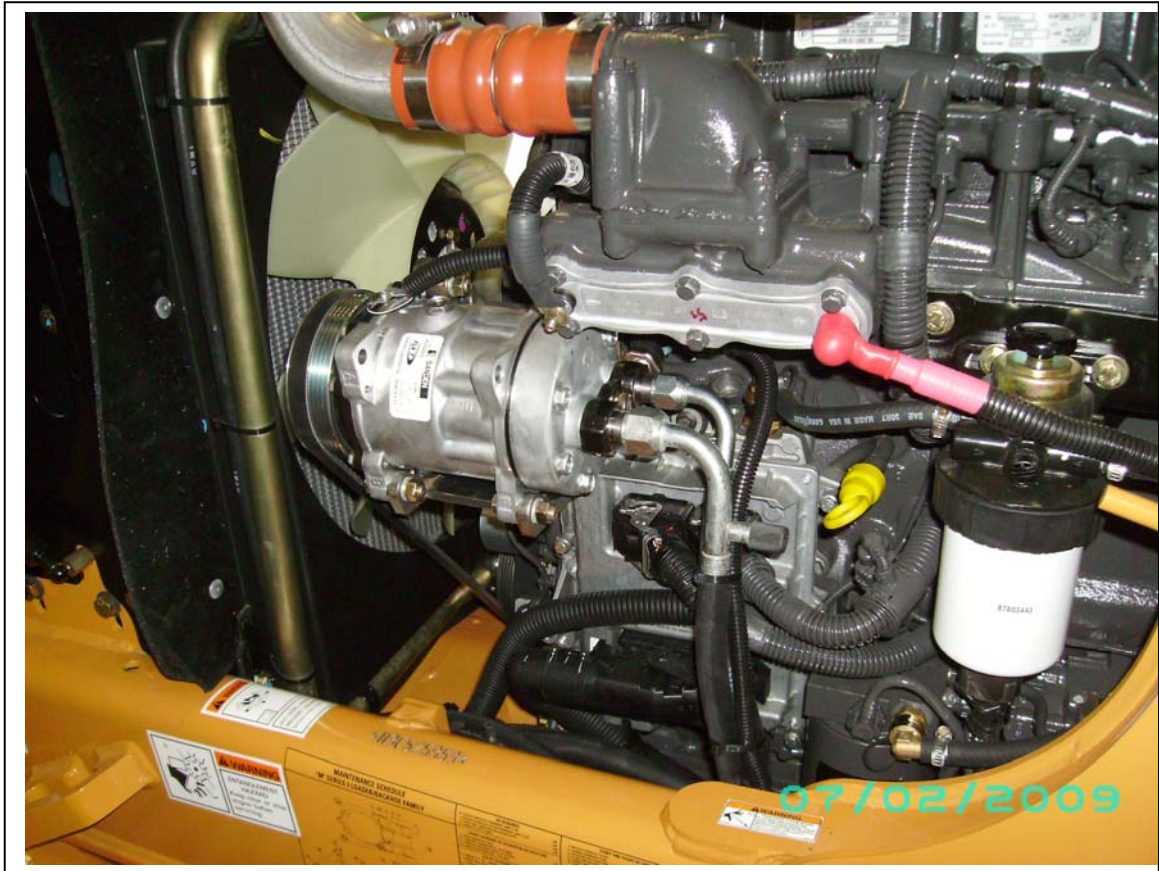
Top view of compressor and belt installed. Actual set up uses a V-belt.

- 5) Install the horizontal "O" ring pad onto the ports on the back of the compressor.



- Compressor Horizontal "O" ring pad with binary 1/2" 90° female fitting with 134a charge port. 13/32 90° female fitting Clutch wire from thermostat.

- 6) Attach the A/C lines ensuring that the correct “O” rings are used. Use PAG oil on all contact surfaces.



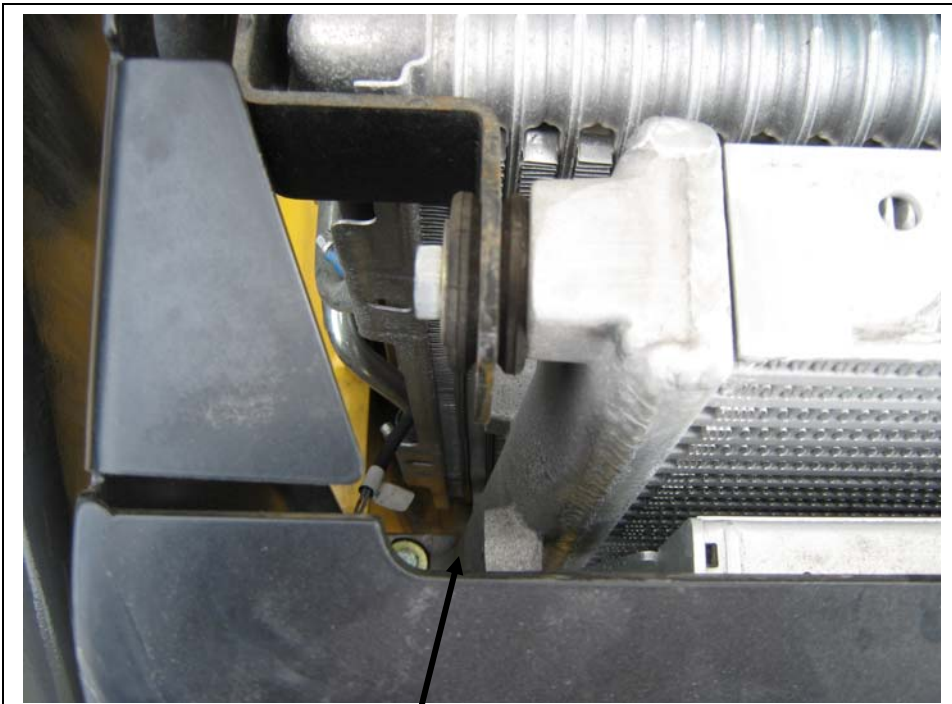
Installed view of compressor with all hoses and wiring connected.

- 7) Connect the clutch wire from the field coil to the binary switch. Connect the black wire from the thermostat to the other terminal on the binary switch.

CONDENSER



This picture is of the factory OEM set up. Our condenser and drier mount exactly the same way. The oil cooler may or may not be present but brackets are provided to re-secure after the condenser is in place.

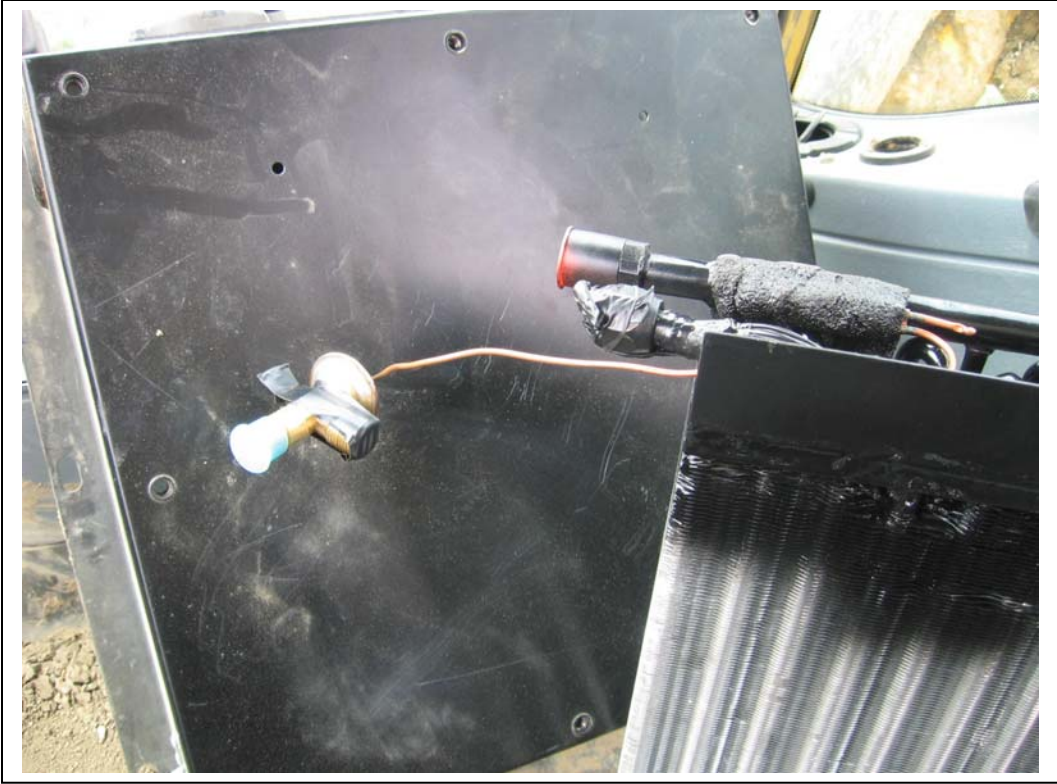


8mm bolts hook here.

EVAPORATOR





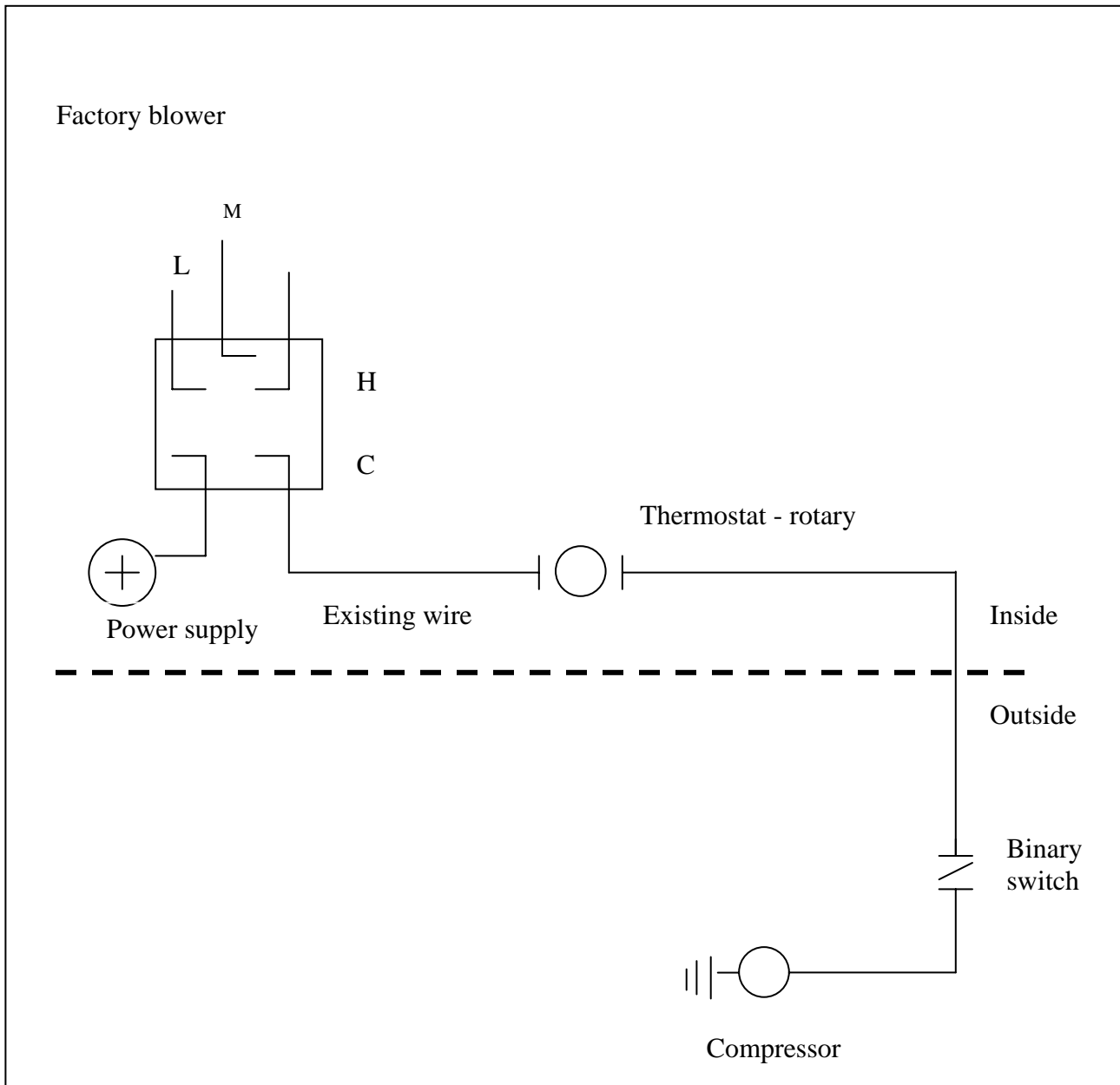




ELECTRICAL



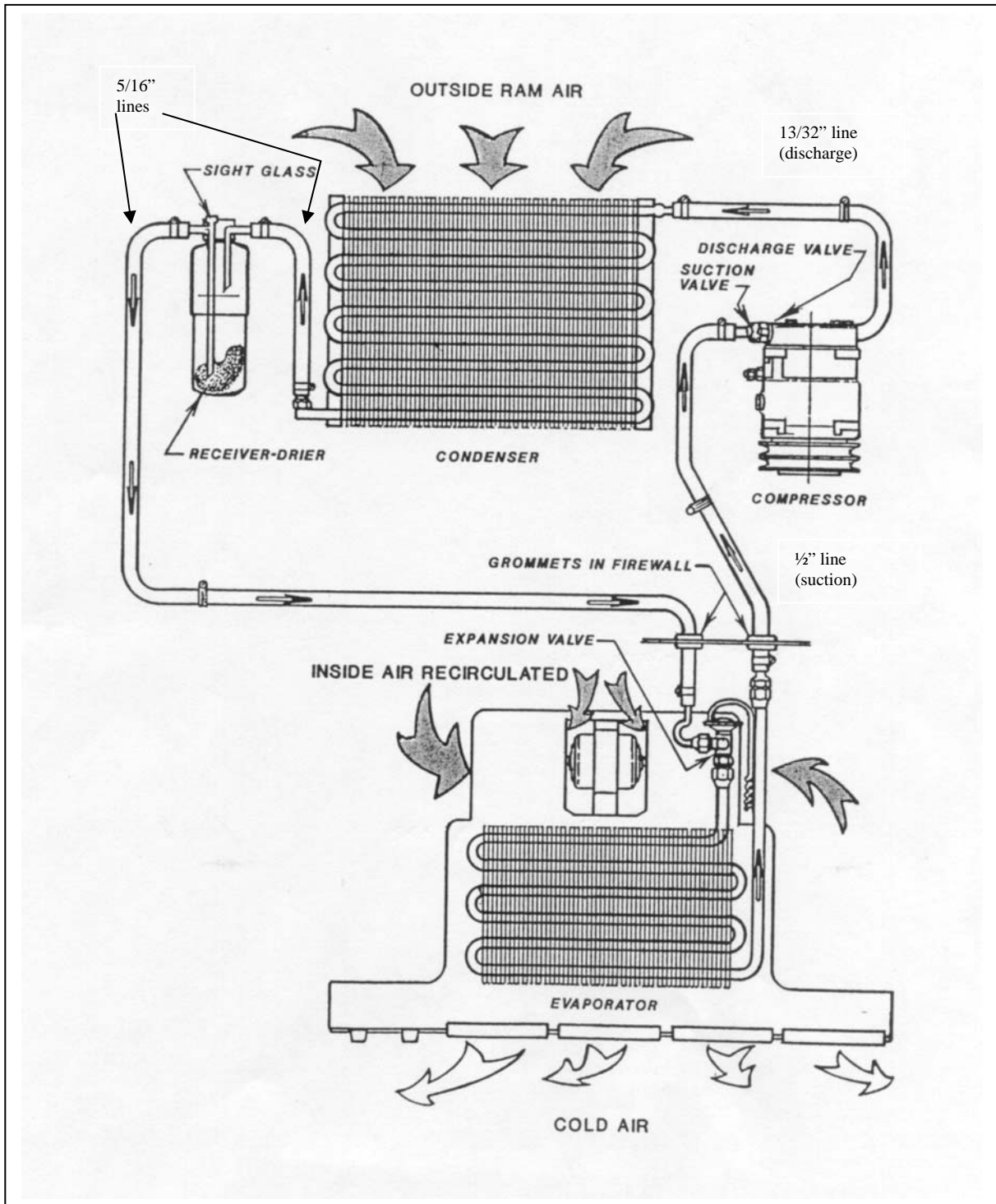
ELECTRICAL: The electrical system for the Air Conditioning takes power off the clutch terminal of the blower switch. This is the terminal that is live when the blower fans are running. Take power from this terminal and run to the thermostat. The thermostat is mounted in the same console as the blower switch and other controls, and is in the factory location. From the thermostat run the black 14ga clutch wire in the split loom out of the cab with the hoses. Run forward with the 1/2" hose to the compressor and connect to the pressure switch on the high side fitting. Connect to the clutch wire running out of the compressor.



CHARGING AND TESTING

- 1) Pressure test the system using nitrogen to a pressure of 250 psi. Check for leaks.
- 2) Add 2oz of SP20 Sanden PAG oil to the system.
- 3) Vacuum the system for at least ½ hour.
- 4) Check that the vacuum holds.
- 5) Fill the system with 2.75 to 3 lbs of R134a refrigerant. **DO NOT USE ANY OTHER TYPE OF REFRIGERANT OR IT WILL VOID THE WARRANTY.**
- 6) Test the system. Check the cycling temperature of the thermostat. Adjust the thermostat settings if required to avoid coil freeze up problems. See the thermostat setting procedures at the end of these instructions.

Refrigerant Flow Pattern in a Standard Air Conditioning System



Thermostat Setting Procedures

- 1) Thermostat types
 - a) preset
 - b) adjustable
 - a) A preset thermostat is adjusted to its specific cut in and cut out temperatures when manufactured and does not have a rotary adjustment for the operator.
 - b) An adjustable or rotary thermostat has been manufactured to a predetermined cut in and cut out temperatures, but it is also operator adjustable to achieve the desired comfort level.

Both types of thermostats can have their factory settings adjusted by turning the setting screws on the body of the thermostat. One body type has the setting screws mounted externally and labeled for direction of rotation. The other body type requires the removal of the plastic end plate to expose the set screw.

- 2) Thermostat probe location: The location of the thermostat probe in an evaporator coil can be very important to achieve the maximum cooling potential of the coil while also preventing coil freeze-up. There is no set location for the thermostat probe to be put that will be optimum for all systems, but several rules of thumb may be followed:
 - a) Insert the probe in the coldest area of the evaporator coil.
 - b) Insert the probe from the top of the coil down, if possible.
 - c) Make sure that at least the last 3" of the thermostat probe are in the coil.

To find the most likely area where the coil is the coldest, consider these factors:

- 1) Direction of air flow through the coil.
 - 2) The coil area likely to have the lowest air flow.
 - 3) The inlet locations of the refrigerant into the coil.
 - 4) The inlet of the hotter outside air into the coil area.
-
- 1) Usually the coldest side of the evaporator coil will be the air outlet side. Often the thermostat probe can be inserted between the last and second last row of tubes.
 - 2) The lower air flow area of the evaporator coil in most systems tends to be near either end of the coil. These areas will be colder
 - 3) The area of the coil that the refrigerant inlet tube(s) occupy should be the coldest part of the coil.
 - 4) If the system is equipped with an outside air intake, where and how that air is brought into the evaporator area can have a large effect on the coil temperature. If all the outside air is piped into the evaporator in one area, that area will be considerably warmer in hot weather.

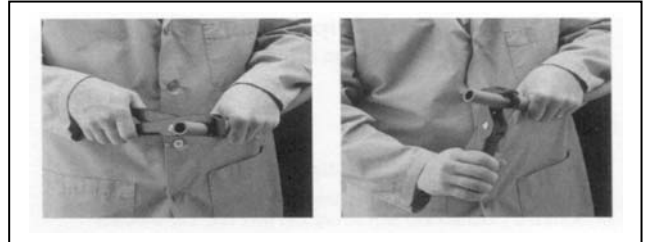
By looking at all these different factors, the area of an evaporator coil most likely to be the coldest can be determined.

Once the probe is inserted, the A/C system needs to be tested. Run the system to ensure that the thermostat is cycling the compressor off at the appropriate temperature. A core temperature ranging between 25° and 30° F should cause the thermostat to cycle off. The air temperature at the vent outlet closest to the evaporator coil should be between 38° F and 45° F when the compressor cycles off.

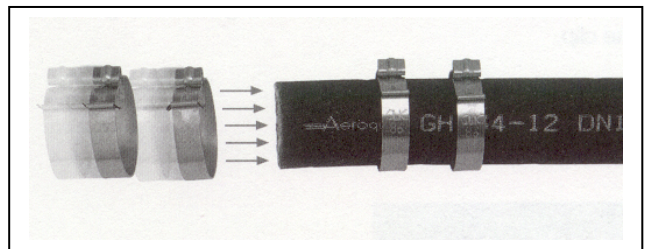
If the thermostat doesn't cycle off after a reasonable cool down period, and the air outlet temperature has dropped below 40° F, the cut in and cut out settings should be adjusted until the compressor is cycling on and off regularly. Let the system run for a decent time period (at least 15 min) and then check the evaporator coil for any signs of freezing.

Aeroquip E-Z Clip Assembly Instructions

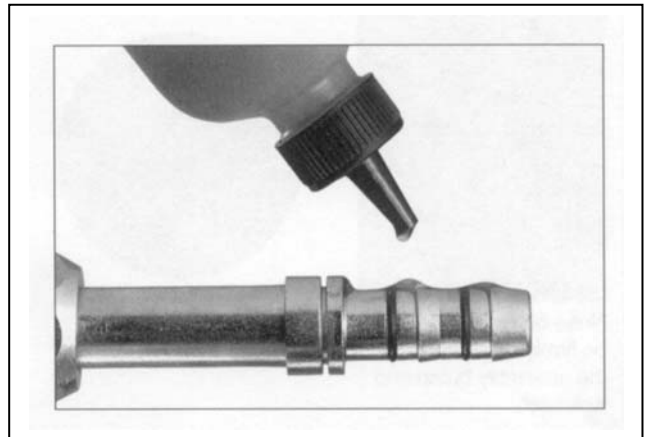
Step 1. Cut the hose to proper length with an appropriate cutting tool. Aeroquip's hand held hose cutter has been specially designed for cutting all non-wire reinforced hose, such as GH-134 Multi-Refrigerant hose. Be sure the cut is made square to the hose length.



Step 2. Install two proper-sized clips onto the cut end of the hose. Orientation of the clips does not affect the performance of the connection. However, for ease of assembly, both clips should have the same orientation. NOTE: Failure to slide the clips over the hose at this time will require the clips to be stretched over the hose or fitting later. This may permanently damage the clip.



Step 3. Lubricate the nipple with a generous amount of the refrigeration or A/C system's compressor lubricating oil. This MUST be done to lower the force of nipple insertion.

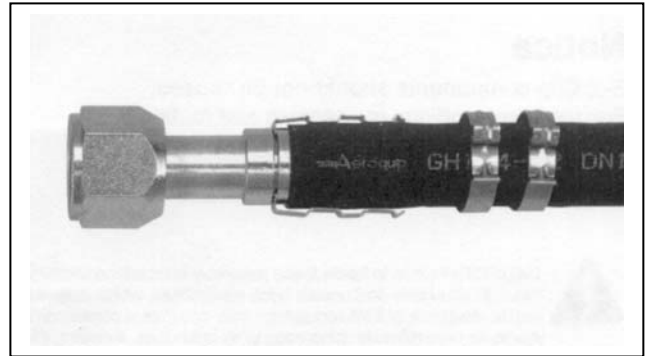


Step 4. Insert the nipple into the hose. To ensure that the nipple is fully inserted, check the gap between the cut end of the hose and the shoulder on the nipple. Care should be taken to avoid kinking or other damage to the hose during nipple insertion. NOTE: Be sure to wipe excess oil from the nipple and hose.

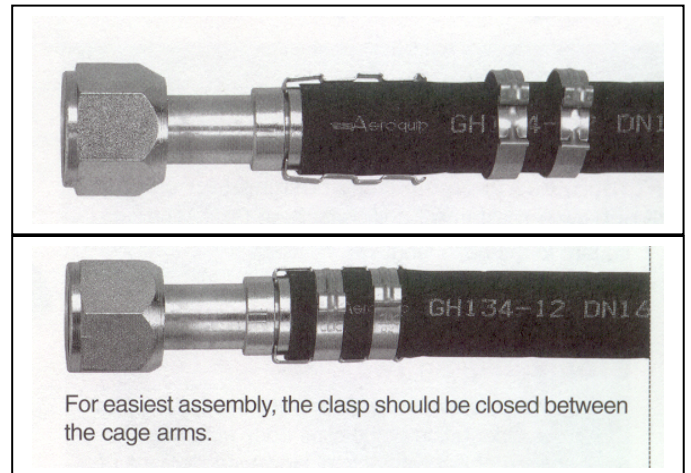


Step 5. Snap the cage into the groove on the nipple. The arms should extend over the hose length. When the cage has been correctly installed in the cage groove, the cage will be able to rotate in the groove. This step **MUST** be performed to ensure:

1. The clips will be located over the O-rings on the nipple.
2. The connection will be compatible with the connection's pressure rating.



Step 6. Slide the clips over the cage arms and into the channels on each arm.



Step 7. Use the pliers to close the clips. The pliers should be positioned squarely on the clip connection points and should remain square during the closing of the clip.

NOTICE: E-Z Clip components should not be reused.

